

ARBORS

Precision CNC machined and ground to ensure high accuracy and close-tolerance fit.

FEATURES:

- Precision machined and ground to master gages for maximum performance with Jacobs® drill and tap chucks.
- Adapt Jacobs® taper to: Morse tapers, straight shanks, threaded shanks and Bridgeport® tapers.
- Each chuck, with one interchangeable Rubber-Flex® Collet, handles a wide range of tap sizes to speed tap size changes.
- Ideal for use with custom tool and work holder designs and for specialized machining applications.

MORSE TAPER JACOBS® TAPER ARBOR



AO No.	Part No.	Description	Overall Length		Weight Ea. oz
			in	mm	
A0101	7299	1 Morse x 1JT	3.38	85.7	2
A0102	7300	1 Morse x 2 JT	3.59	91.3	2
A0106	7303	1 Morse x 6JT	3.72	94.5	4
A0133	7304	1 Morse x 33JT	3.72	94.5	3
A0201	7306	2 Morse x 1JT	3.94	100.0	4
A0202	7307	2 Morse x 2JT	4.16	105.6	5
A0203	7308	2 Morse x 3JT	4.50	114.3	7
A0204	7309	2 Morse x 4JT	4.94	125.4	12
A0206	7311	2 Morse x 6JT	4.28	108.7	5
A0233	7312	2 Morse x 33JT	4.28	108.7	5
A0301	7313	3 Morse x 1JT	4.69	119.1	10
A0302	7314	3 Morse x 2JT	4.94	125.4	10
A0303	7315	3 Morse x 3JT	5.27	133.8	12
A0304	7316	3 Morse x 4JT	5.70	144.9	17
A0305	7317	3 Morse x 5JT	5.94	150.8	23
A0306	7318	3 Morse x 6JT	5.06	128.6	11
A0333	7319	3 Morse x 33JT	5.06	128.6	11
A0402	7320	4 Morse x 2JT	5.91	150.0	21
A0403	7321	4 Morse x 3JT	6.25	158.8	23
A0404	7322	4 Morse x 4JT	6.69	169.9	30
A0405	7323	4 Morse x 5JT	6.91	175.4	35
A0406	7324	4 Morse x 6JT	6.03	153.2	21
A0433	7325	4 Morse x 33JT	6.06	154.0	22
A0503	7327	5 Morse x 3JT	7.50	190.5	53
A0504	7328	5 Morse x 4JT	7.94	201.6	58
A0505	7329	5 Morse x 5JT	8.16	207.2	65

STRAIGHT SHANK TO JACOBS® TAPER



AO No.	Part No.	Description	Dimensions				Weight Ea. oz
			Straight Shanks (L-1)		Overall Length (L)		
			in	mm	in	mm	
A4000	7348	1/2" x 0JT	2.500	63.5	3.094	78.6	2
A4001	7349	1/2" x 1JT	2.500	63.5	3.312	84.1	2
A4002	7350	1/2" x 2JT	2.500	63.5	3.531	89.7	2
A4003	7351	1/2" x 3JT	2.500	63.5	3.875	98.4	4
A4006	7353	1/2" x 6JT	2.500	63.5	3.656	92.9	4
A4033	7354	1/2" x 33JT	2.500	63.5	3.656	92.9	4
A4101	7355	5/8" x 1JT	2.500	63.5	3.312	84.1	4
A4102	7356	5/8" x 2JT	2.500	63.5	3.531	89.7	5
A4103	7357	5/8" x 3JT	2.500	63.5	3.875	98.4	6
A4106	7359	5/8" x 6JT	2.500	63.5	3.656	92.9	5
A4133	7360	5/8" x 33JT	2.500	63.5	3.656	92.9	5
A4202	7361	3/4" x 2JT	3.000	76.2	4.031	102.4	6
A4203	7362	3/4" x 3JT	3.000	76.2	4.375	111.1	7
A4206	7364	3/4" x 6JT	3.000	76.2	4.156	105.6	6
A4233	7365	3/4" x 33JT	3.000	76.2	4.156	105.6	6
A4303	7367	1" x 3JT	3.000	76.2	4.375	111.1	11
A4306	7368	1" x 6JT	3.000	76.2	4.156	105.6	10

